



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3589-19
Job Sheet 204176



Part No: D3589-19

Job Qty: 4 pcs

Part Name: Aft Guide Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Due Date: 12/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg
DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	12/30/19	12/30/19	0.17	0.12	Waterjet - Flow		12/19/12/19
120	QC 8	4 pcs	12/30/19	12/30/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
140	Packaging 3-1 - Stock - B4B	4 pcs	12/30/19	12/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

Plex 12/4/19 7:45 AM Dart.lajeunesse.marie

					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

150	QC 21 - SA	4 pcs	12/30/19	0.00	0.00	QC 21 - SA - 21	
						QC 21 - SA - 70	
						QC 21 - SA - 53	

Part Op 120 - (QC8- Inspect parts - second check)
Descriptions: 140 - (Identify as per dwg & Stock Location:)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0400 sf (.01 ea)	100-Waterjet - Flow - 1	S207058

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	114	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Guide Plate	2.050inches ± 0.010	2.060 2.040		
2	Aft Guide Plate	0.950inches ± 0.030	0.980 0.920		
3	Aft Guide Plate	0.505inches ± 0.010	0.515 0.495		
4	Aft Guide Plate	1.250inches ± 0.010	1.260 1.240		
5	Aft Guide Plate	0.063inches ± 0.010	0.073 0.053		

Plex 12/4/19 7:45 AM Dart.lajeunesse.marie

